



## Syllabus

### ■ Robotic Manipulators

- Applications in assistive robotics: medical robotics, prostheses, companion, monitorization, assistance
- Structure of the robot manipulators
- Drives and sensors
- Spatial location: transformations
- Geometric mode
- Motion control

### ■ Visual Servoing

- Position-Based Visual Servoing. 3D scene model, two-view geometry, stereo cameras. Control laws.
- Image-Based Visual Servoing. Definition of targets. Interaction matrix. Image-based visual control loop.
- Stability analysis. Lyapunov.
- Hybrid Visual Servoing.

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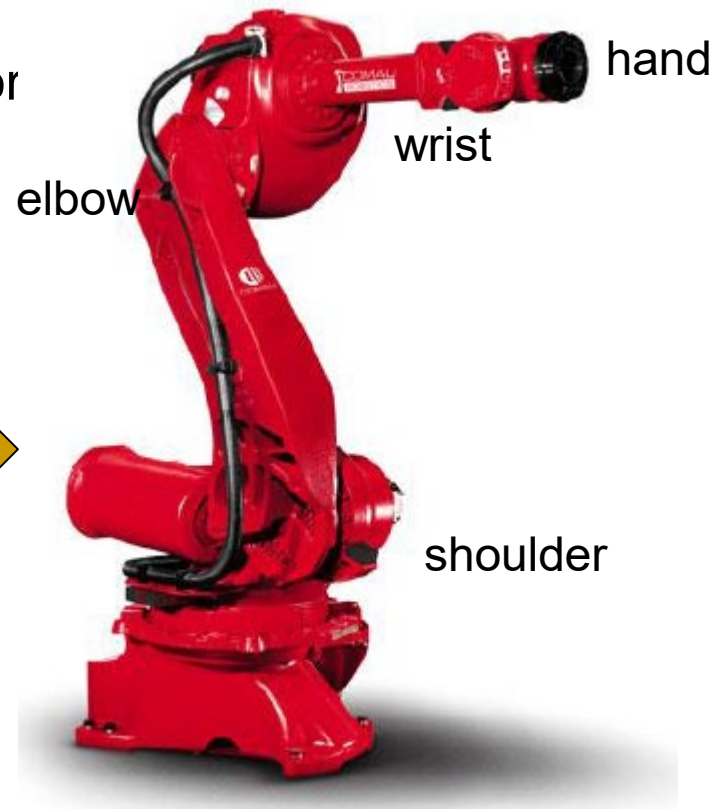
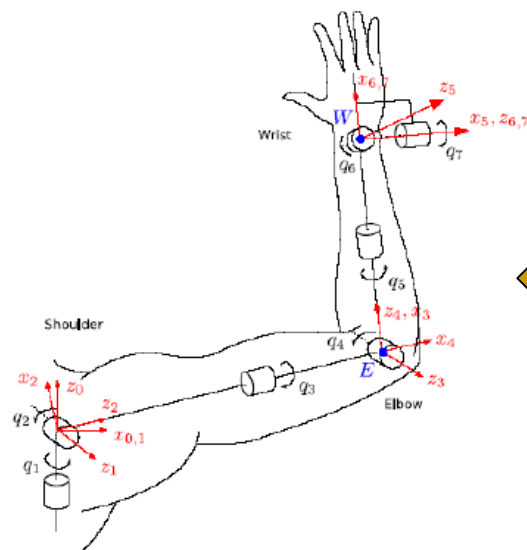
## ■ Visual Servoing

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- What is an industrial robot?

- Robot Institute of America, 1980: A multifunctional reprogrammable manipulator designed to move materials, parts, tools or special artifacts by programmed variable movements for the execution of potentially very diverse tasks.

- Robot, robotic arm, robotic manipulator



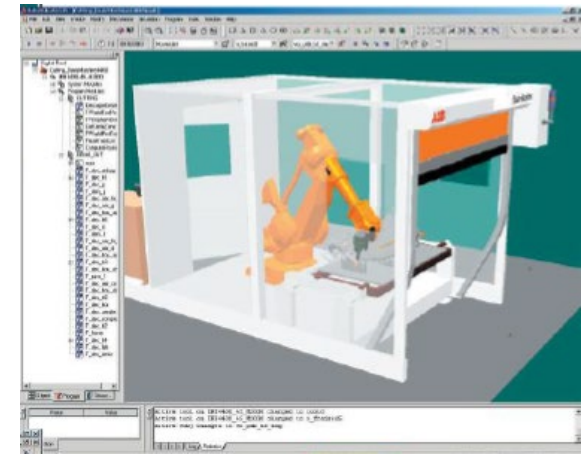
■ Components of the robotic system:



Mechanical structure,  
actuators and sensors



Control cabinet:  
Control unit  
Power electronics  
Control  
Supervision



Programming environment  
ABB Robot Studio



Teach pendant:  
Programming interface

Industrial Robot  $\Rightarrow$  Kinematic chain composed of links (rigid solids) and kinematic links (joints)

Goal: To position objects in the 3D world

3 parameters for position

3 parameters for the orientation

### Links:

- ☐ Each of the rigid solids that compose the robot
- ☐ Link division:
  - Arm (first ones)  $\Rightarrow$  Position and initial orientation
  - Wrist (last ones)  $\Rightarrow$  Final orientation

### Joints:

- ☐ They link together pairs of links
- ☐ Types of Joints:
  - Rotational joint (R)
  - Linear (prismatic) joint (P)
- ☐ Usually, a single independent parameter



## ■ Examples of robots:

Big size  
(maximum load higher than 100 Kg.)



KUKA KR 1000  
(1000 Kg max.)



ABB IRB 7600  
(630 Kg max.)

Small size  
(maximum load less than 6 Kg.)



KUKA  
KR 6



ABB  
IRB 140

Medium size  
(maximum load around 100 Kg.)



KUKA  
KR 140



ABB  
IRB 4400

# Structural features

## Degrees of freedom (DoF)

- ❑ Number of independent parameters that determine the location of the end effector
- ❑ Maximum 6 DoF, normally 4 – 6 DoF

## Degrees of movement (DoM)

- ❑ Number of independent parameters that determine the movements of the industrial robot
- ❑  $\text{DoM} = \text{number of joints} = \text{number of motors} = \text{number of sensors}$
- ❑ When  $\text{DoM} > \text{DoF}$  for all robot configurations, then the robot is *redundant*
- ❑ When  $\text{DoM} < \text{DoF}$  for a particular configuration  $\Rightarrow$  a *singular configuration*

## Common mechanical structures:

- ❑ Concatenation of links and joints
- ❑ Classification (arm only):
  - Basic structures  
(Open Kinematic Chain)
    - ❖ Cartesian/Gantry (PPP)
    - ❖ Cylindrical (RPP)
    - ❖ Polar (RRP)
    - ❖ Angular (RRR)
    - ❖ SCARA (RRP)
    - ❖ Hyper-redundant (Elephant trunk)
  - Parallel robots  
(Closed Kinematic Chain)
- ❑ Wrist (R, RR or RRR), may depend on the attached end effector

# Cartesian/gantry robot

Structure: PPP

<https://www.youtube.com/watch?v=7QDpqPtu0iU>

<https://www.wittmann-group.com/en/w9-and-wx-series>

www.tecnowey.com, CC BY 3.0

<<https://creativecommons.org/licenses/by/3.0/>>, via  
Wikimedia Commons.

[https://commons.wikimedia.org/wiki/File:Robot\\_P  
ortico\\_tecno-840.jpg](https://commons.wikimedia.org/wiki/File:Robot_Portico_tecno-840.jpg)



# Cylindrical robot

RPP

Applications: Horizontal load/download (pick and place) in a work cell



<https://www.youtube.com/watch?v=Hj7PxjeH5y0>

# Spherical / polar robot

RRP

<https://www.youtube.com/watch?v=VdolSBpyCaU>



**Unimate pouring coffee for a woman at Biltmore Hotel, 1967**

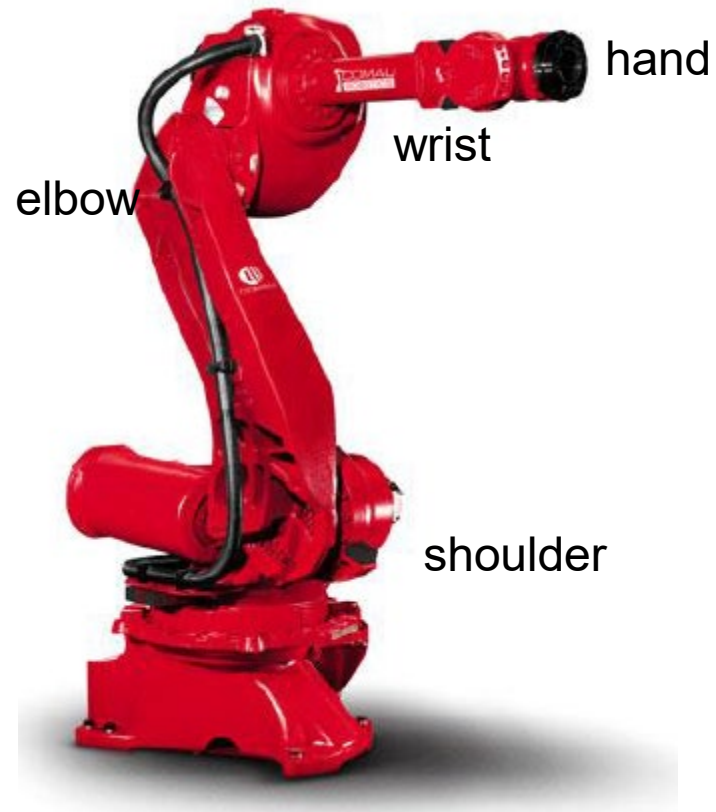
Frank Q. Brown, Los Angeles Times -

<https://digital.library.ucla.edu/catalog/ark:/21198/zz0002vfhd>  
[https://commons.wikimedia.org/wiki/File:Unimate\\_pouring\\_coffee\\_for\\_a\\_woman\\_at\\_Biltmore\\_Hotel,\\_1967.jpg](https://commons.wikimedia.org/wiki/File:Unimate_pouring_coffee_for_a_woman_at_Biltmore_Hotel,_1967.jpg)

# Angular robot

RRR (polar:  $P \rightarrow R$  : angular)

<https://youtu.be/CAFFa9hZojQ?t=78>

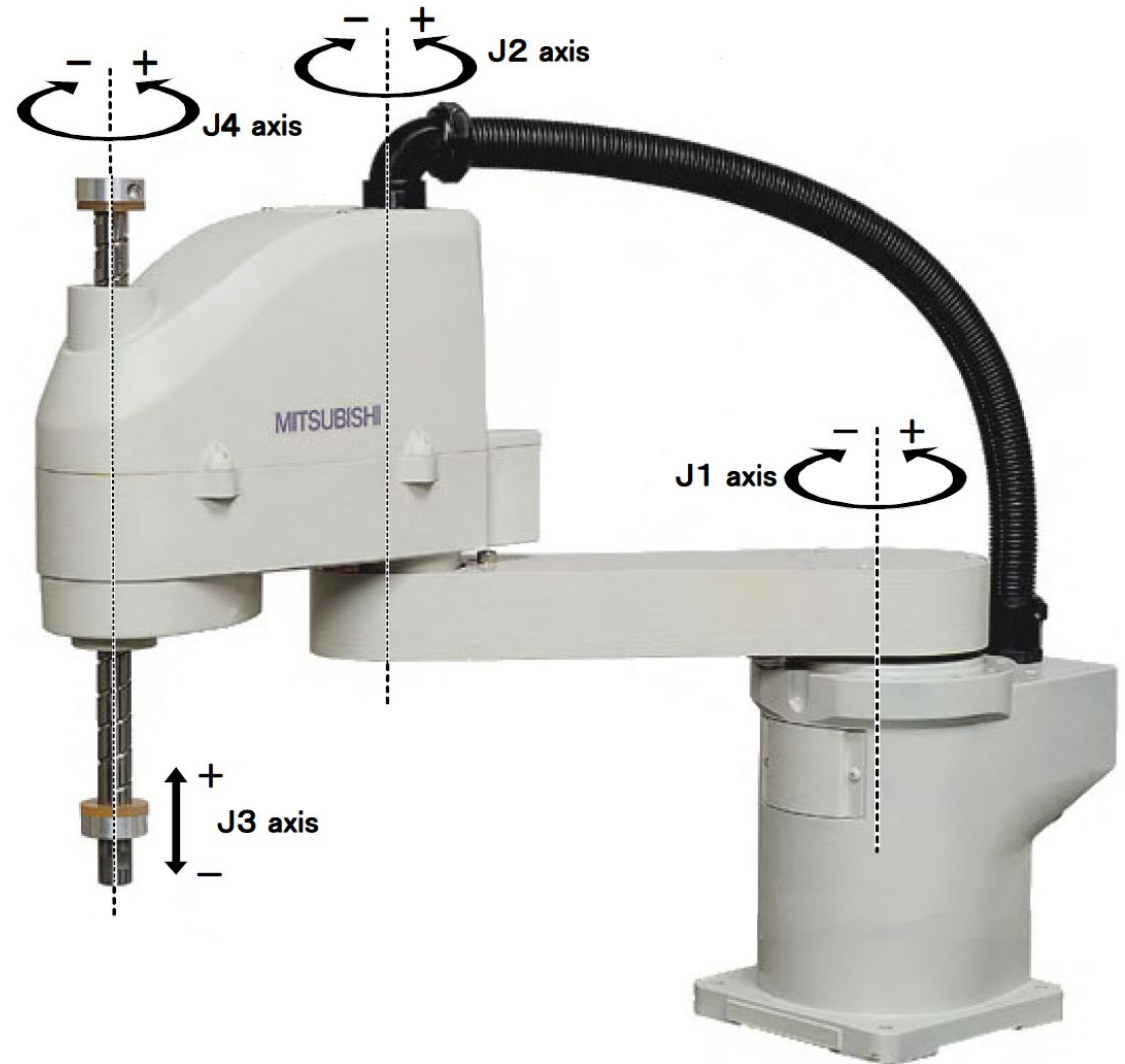


Several commercial examples (ABB, Fanuc, Kuka, Motoman, Universal Robots...)

# SCARA robot

RRP

<http://www.youtube.com/watch?v=vKD20BTkXhk>



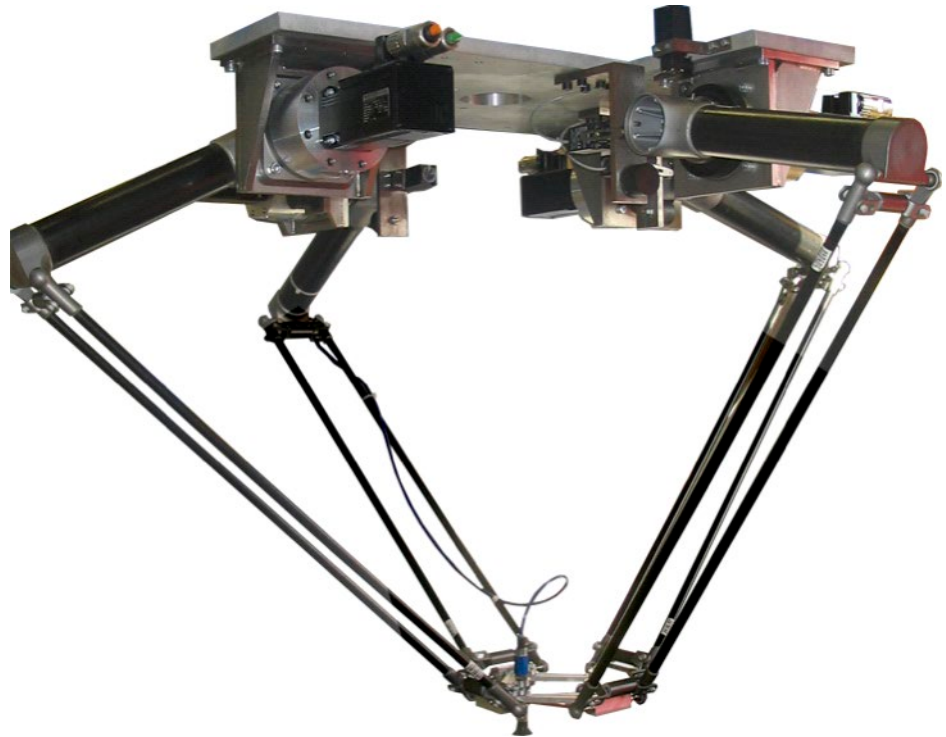
Several commercial examples (ABB IRB 910sc, Staübli, Kuka ..)

Mitsubishi Electric Automation, Inc. 500 Corporate Woods Pkwy - Vernon Hills, IL - 60061 -  
[https://commons.wikimedia.org/wiki/File:SCARA\\_robot\\_2R.png](https://commons.wikimedia.org/wiki/File:SCARA_robot_2R.png)

# Parallel robots

- Mobile platform connected to the base by, at least, 2 kinematic chains in parallel (legs)
- They compose a closed kinematic chain, with active and passive joints
- Common structures:
  - 3 legs in parallel+ wrist with 2 or 3 DoF
  - 6 legs in parallel, robots with 6 DoF

<http://www.youtube.com/watch?v=0-Kpv-ZOcKY>



FrancoisPierrot34, CC BY-SA 4.0  
<<https://creativecommons.org/licenses/by-sa/4.0/>>,  
via Wikimedia Commons.  
[https://commons.wikimedia.org/wiki/File:Prototype\\_robot\\_parall%C3%A8le\\_PAR4.jpg](https://commons.wikimedia.org/wiki/File:Prototype_robot_parall%C3%A8le_PAR4.jpg)

# Hyper-redundant robots

- Large or infinite number of degrees of motion
- Analogous to snakes or tentacles
- Useful for operation in highly constrained environments



# Orientation of the end effector

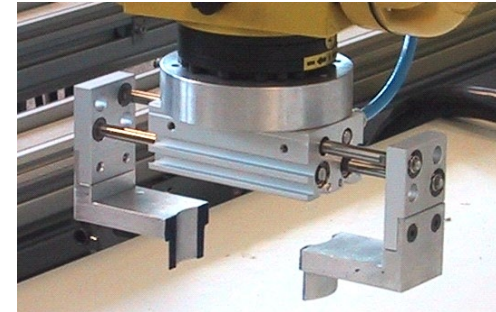
- Orientation of the end effector
  - Robot arm  $\Rightarrow$  Position and initial orientation
  - Robot wrist  $\Rightarrow$  Final orientation
- Usually, wrists with (1,2) 3 DoF:
  - 3 axis that intersect in a common point
    - Pros: kinematic wrist-partition
    - Cons: singularities
  - Axis not intersecting
    - Cons: without wrist-partition
    - Pros: without singularities
- End effectors (tools) are connected to wrists



# End effectors and tools

## ■ Application

- ❑ Manipulation / transformation of objects  $\Rightarrow$  Tools
- ❑ It depends on the type of task
  - Spot welding
  - Arc welding
  - Painting
  - Pick and place ...
- ❑ Usually, it includes sensors (range, vision, force/torque)
- ❑ Examples
  - <https://www.youtube.com/watch?v=fH4VwTgfyRQ>
  - <http://www.youtube.com/watch?v=aPTd8XDZOEK>
- ❑ In medical robots
  - Drill, camera, scalpel, ...



<https://www.youtube.com/watch?v=XhvHU99ib0o>

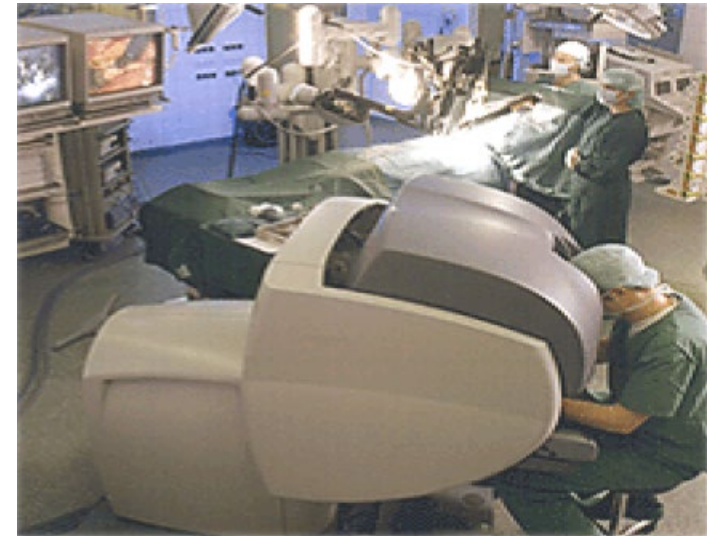
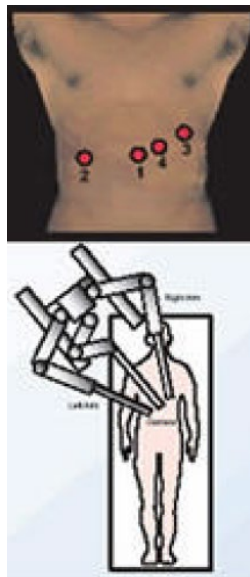
<https://www.kuka.com/en-de/industries/healthcare/kuka-medical-robotics>

# Medical robots

## laparoscopic surgery

### Da Vinci robot

<https://www.youtube.com/watch?v=QksAVT0YMEo>



- great accuracy
- minimally invasive surgery: 1-2 cm
- micro movements
- stereo camera: 3D vision
- additional tools
- tele operated, haptics, voice, console

# Robotic Exoskeletons

## ■ Shoulder:

- ☐ Flexion-Extension
- ☐ Abduction-Adduction
- ☐ Rotation (circumduction)

## ■ Elbow:

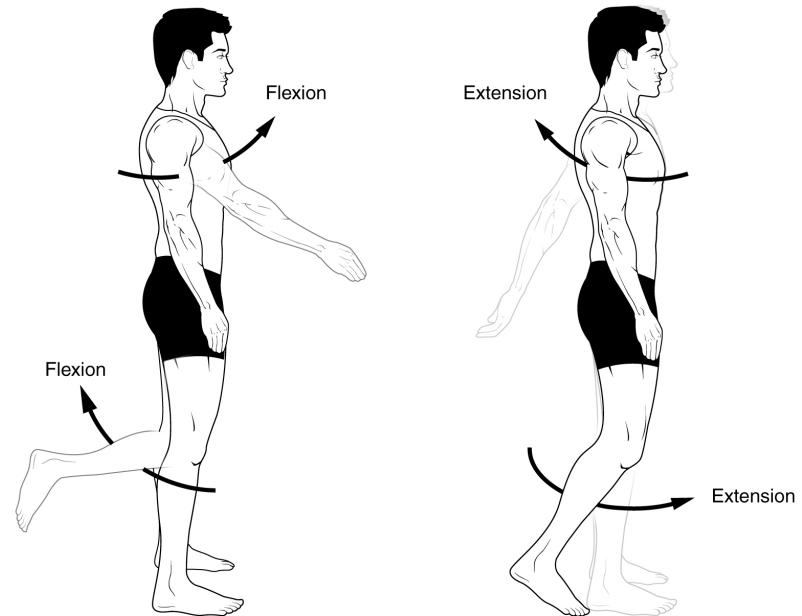
- ☐ Flexion-Extension
- ☐ Pronation-Supination

## ■ Wrist:

- ☐ Flexion-Extension
- ☐ Abduction-Adduction

## ■ D-H model of the arm:

- ☐ 3 DoF shoulder
- ☐ 2 DoF elbow
- ☐ 2 DoF wrist



(a) and (b) Angular movements: flexion and extension at the shoulder and knees

Tonye Ogele CNX, CC BY-SA 3.0

<<https://creativecommons.org/licenses/by-sa/3.0/>>, via Wikimedia

Commons.<https://commons.wikimedia.org/wiki/File:FlexsionExtension2017.jpeg>

# Robotic Exoskeletons

## ■ Shoulder:

- ☐ Flexion-Extension
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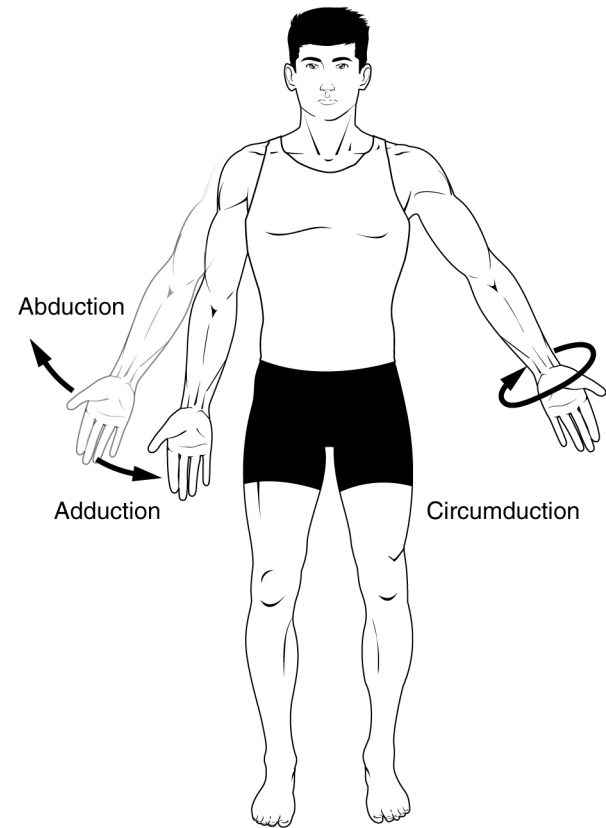
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- ☐ Flexion-Extension
- ☐ Abduction-Adduction

## ■ D-H model of the arm:

- ☐ 3 DoF shoulder
- ☐ 2 DoF elbow
- ☐ 2 DoF wrist



(e) Angular movements: abduction, adduction, and circumduction of the upper limb at the shoulder

(f)

Tonye Ogele CNX, CC BY-SA 3.0

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[https://commons.wikimedia.org/wiki/File:Body\\_Movements\\_I\\_\(cropped\\_AbAd\).jpg](https://commons.wikimedia.org/wiki/File:Body_Movements_I_(cropped_AbAd).jpg)

# Robotic Exoskeletons

Exoskeletons

Military



Rehabilitation



Industry



Active Industrial Exoskeletons



Passive Industrial Exoskeletons



Shoulder-Support

Back-Support

Leg-Support

<https://commons.wikimedia.org/wiki/File:Biomimetics-09-00520-g001.png> CC-BY Figure from academic publication showing examples of different types of exoskeletons:

Paper: Kuber, P.M.; Rashedi, E. Training and Familiarization with Industrial Exoskeletons: A Review of Considerations, Protocols, and Approaches for Effective Implementation. Biomimetics 2024, 9, 520.

<https://doi.org/10.3390/biomimetics9090520>

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## Actuators (motors and drives)

### ■ Electrical actuator (the most common)(+80%)

- Stepper, DC, AC, Brushless

Improved position control

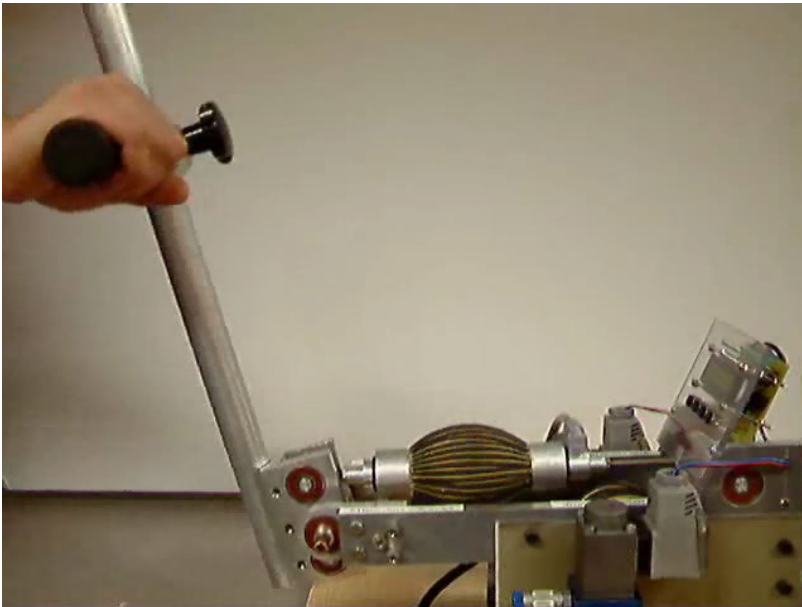
DC Motors

Good controllability / brush issues

AC Motors + electronic commutation

Increasing interest

### ■ Hydraulic / pneumatic



F. Daerden, D. Lefeber, B. Verrelst and R. Van Ham, "Pleated pneumatic artificial muscles: compliant robotic actuators," IROS 2001

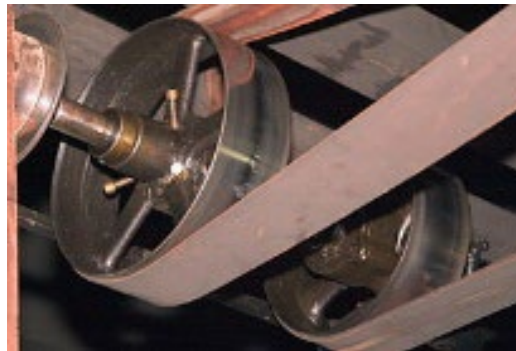
# Actuators (Transmission and reduction gears)

- Actuators  $\Rightarrow$  To move the mechanical structure
- Each actuator moves one joint
- Location of actuators in the mechanical structure
  - Distributed (actuators close to the axes)
    - Increase in the inertia of the structure
    - Max. Accelerations are reduced
  - Centralized (actuators near the robot base)
    - Lower inertia
    - It requires using reduction gears and transmission
      - Size and weight
      - Backlash (lash or play)
      - Performance degradation
  - Combination
    - Tradeoff: Inertia – Transmission efficiency

# Actuators (Transmission and reduction gears)

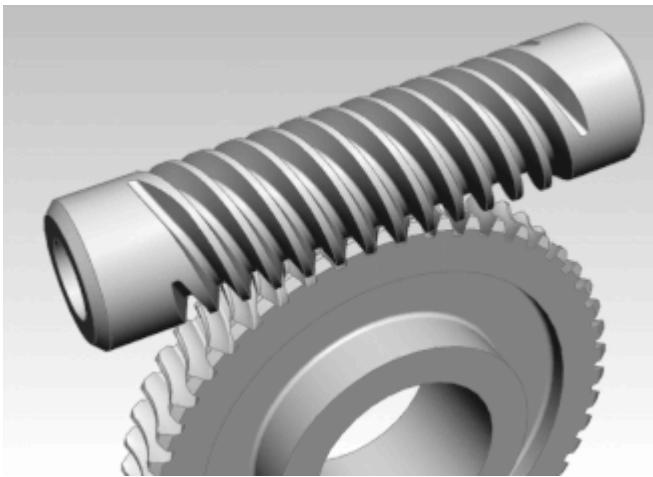
- Rotation - Rotation
  - Gears (High torques / backlash issues)
  - Belts and timing/toothed belts (longer distance / noise issues)
  - Parallelogram (limited rotation issue)

Source: Wikipedia:



# Actuators (Transmission and reduction gears)

- Rotation - Translation
  - Worm gear or "endless screw" (Lower backlash / friction and heat problem)
  - Rack and pinion (Long distance / noise, friction problem)



Source: Wikipedia



Source: Wikipedia

## Sensors in Robotics:

- *Proprioceptive* sensors (internal)
  - Inside the robot
  - Measure the robot state
  - To measure variables required for the robot control
    - **Position**, speed
  
- *Exteroceptive* sensors (external)
  - Information of the environment / scene
    - Basic: presence or absence detection
    - Advanced: Force/torque, distance (laser, ultrasound, infrared), inertial/accelerometer, vision, ...

## ■ Position sensors

- Proprioceptive
- Inductive, capacitive, resistive, optical phenomena

## ■ Examples:

- Synchro-Resolver
- Inductosyn
- LVDT
- Potentiometers
- Encoder (absolute, incremental)

# Position sensors

## ■ Potentiometer

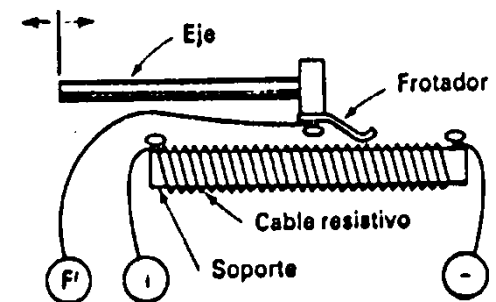
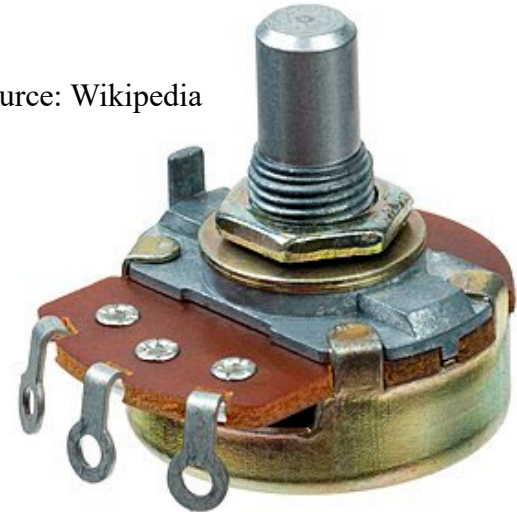
- Linear or angular

- Features:

- Cheap
- Low accuracy
- Friction, degradation, sensitive to vibrations

- Common in educational robots, for axis not critical

Source: Wikipedia



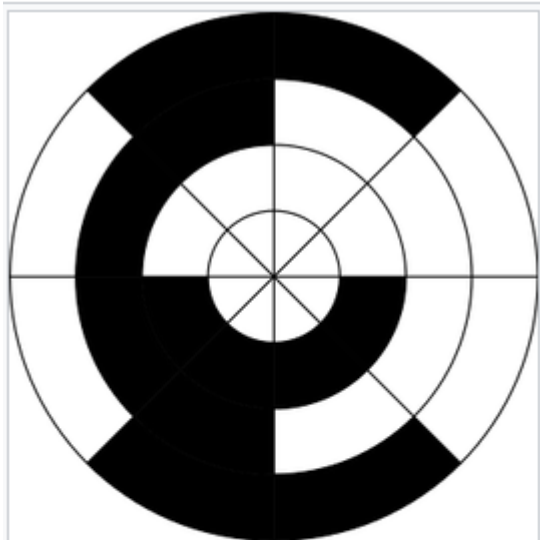
# Position sensors

- Optical encoder
  - Metal or glass disk, with slits
  - Light emitter + photodiode (reflective alternatives)
  - Incremental
    - Pulse counter + zero detection
    - Two detectors (and rows) -> detect changes in the orientation
  - Absolute
    - Binary code
    - “Gray” coding
  - Features:
    - Digital output
    - Resolution ( $2^8 - 2^{19} = 0.5M$ )
    - Sensitive to dust, pollution, vibration.. It requires a high mechanical accuracy in its manufacturing

# Position sensors

## ■ Absolute encoder example (Gray encoding)

Source: Wikipedia



Rotary encoder for angle-measuring devices marked in 3-bit binary-reflected Gray code (BRGC). The inner ring corresponds to Contact 1 in the table. Black sectors are "on". Zero degrees is on the right-hand side, with angle increasing counter-clockwise.

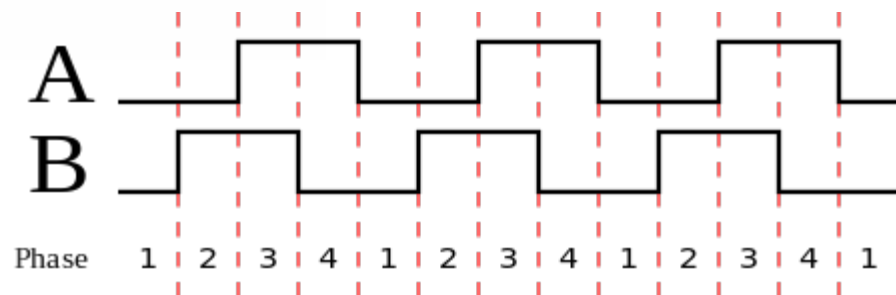
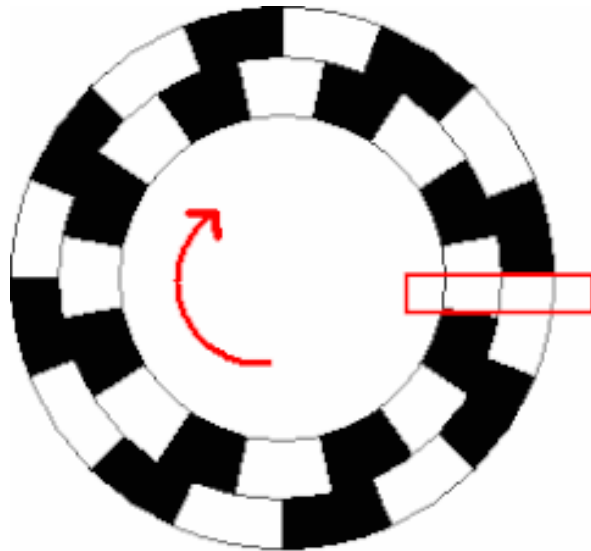
Gray Coding

| Sector | Contact 1 | Contact 2 | Contact 3 | Angle        |
|--------|-----------|-----------|-----------|--------------|
| 0      | off       | off       | off       | 0° to 45°    |
| 1      | off       | off       | ON        | 45° to 90°   |
| 2      | off       | ON        | ON        | 90° to 135°  |
| 3      | off       | ON        | off       | 135° to 180° |
| 4      | ON        | ON        | off       | 180° to 225° |
| 5      | ON        | ON        | ON        | 225° to 270° |
| 6      | ON        | off       | ON        | 270° to 315° |
| 7      | ON        | off       | off       | 315° to 360° |

# Position sensors

## ■ Incremental encoder example

Source: Wikipedia



## Advanced sensors

### Inertial sensors

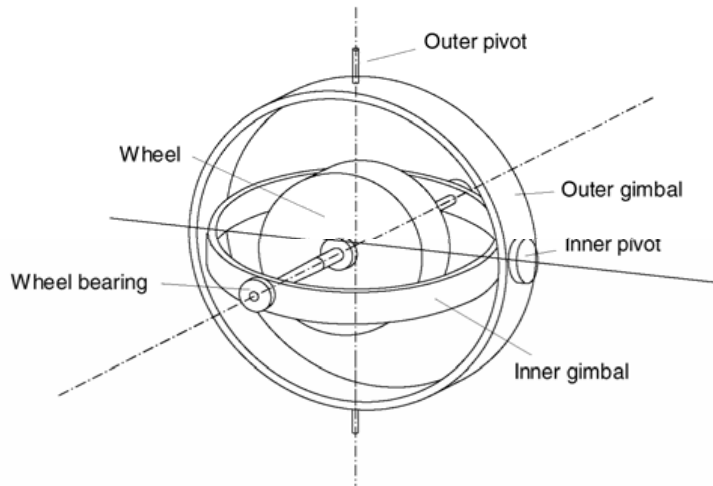
- **gyroscopes** (mechanical, piezoelectric, optical)  
Used to measure *relative orientation*  
(angular speed)  
Orientation: by integrating the angular speed

#### Accuracy error:

- mechanical: 0.1 degrees after 6 hours
- piezoelectric: medium accuracy
- optical: high accuracy (0.0001 degrees/hour), increased robustness and lifetime, more expensive, without mobile components

# Advanced sensors

## Mechanical gyroscope



Principle of conservation of momentum

$$\tau = I\omega \Omega$$

$I$ , inertia;  $\omega$  axis speed  
measuring  $\tau$  yields  $\Omega$  (normal axis)

Error:  $0.1^\circ$  in 6 hours

## Piezoelectric gyroscope

- Variable electrical resistance depending on the acceleration force (Coriolis)
- Medium accuracy



## Optical gyroscope

- It detects rotation due to the interference between light beams in opposite directions
- The phase difference -> used to compute the rotation
- High accuracy: 0.0001 degrees/hour

# Inertial sensors

## ➤ accelerometers

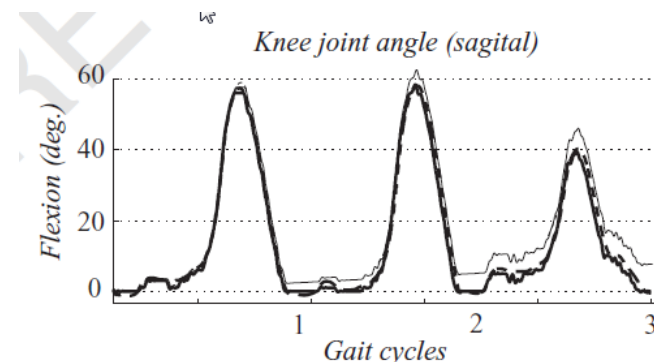
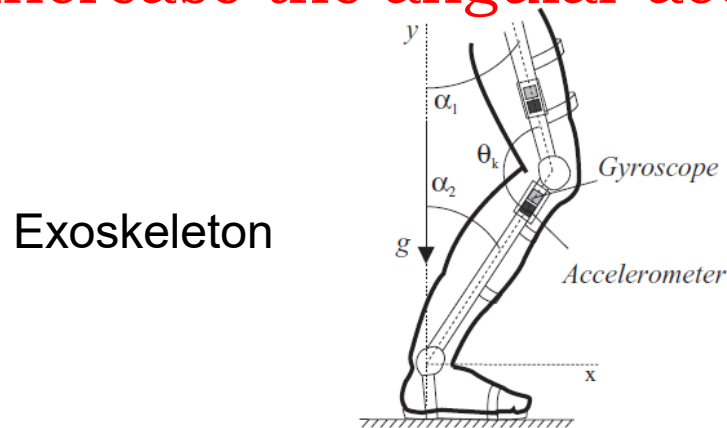
*Measure of the acceleration in 3 orthogonal axis*

**Integrating** acceleration ➡ speed ➡ position

### Problems:

- Noisy data
- Limited speed and acceleration
- *drift*: speed: 1-8 cm/s. (high)

Accelerometers are combined with gyroscopes to increase the angular accuracy

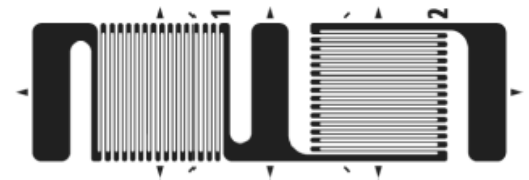
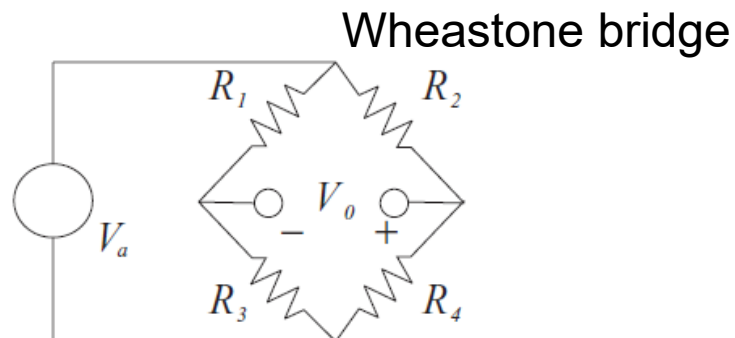


# Force / pressure sensors: (tactile / interaction human - exoskeleton)

- **Piezoelectric:** force  $\rightarrow$  deformation  $\rightarrow$  voltage
- **Capacitive:** force  $\rightarrow$  capacitance change  $\rightarrow$  voltage



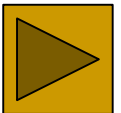
- **Strain gauge**



## Advanced sensors

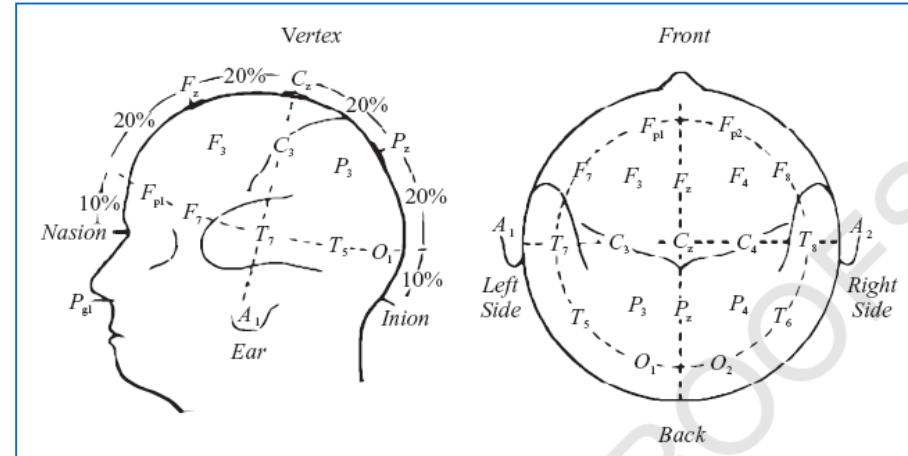
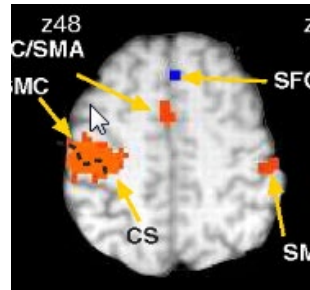
### Bio-actuators: FES (Functional electrical stimulation)

→ (Robot-assisted) rehabilitation



# Biosensors

## EEG (electroencephalography)



## EMG (electromyography)

